## **SFE**

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# Supercritical Fluid Extraction (SFE) Systems

Supercritical fluid extraction (SFE) uses a supercritical fluid as an extraction solvent. Selective extraction can be made by exploiting the properties of differential solubility of target analytes in a wide variety of matrices.

#### Supercritical Fluid Extraction (SFE) Systems

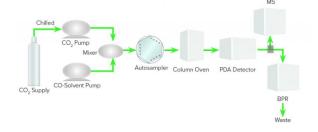
Supercritical Fluid Extraction employs a supercritical fluid, most commonly  $\mathrm{CO}_2$ , as the A mobile phase solvent for the extraction. The intrinsic low viscosity and high diffusivity of supercritical  $\mathrm{CO}_2$  has rendered SFE a faster extraction and higher efficiency technique when compared to traditional liquid extraction. This provides faster flow rates and thus faster extraction times without the requirement for a higher pressure system. The addition of a co-solvent to the  $\mathrm{CO}_2$  flow can help tune the strength further. The extraction oven can offer temperatures up to  $100^{\circ}\mathrm{C}$ . Lastly after the



extraction vessel is the back pressure regulator, which provides the back pressure requirement to keep the CO<sub>2</sub> supercritical, and is an integral part of the performance of the extraction.

#### Advantages

1. Selectivity – CO<sub>2</sub> polarity varies greatly depending upon the pressure it is exposed to. This makes CO<sub>2</sub> a tunable solvent which allows the user to find the precise conditions for extraction of the compounds of interest while leaving unwanted compounds behind. This inherent trait of CO<sub>2</sub> greatly reduces the need for post extraction cleanup that would be necessary with most solvent extractions.



- 2. No residual solvents given the gaseous state of CO<sub>2</sub> at atmospheric conditions, the resulting extract does not require the long rotovap time needed to dry solvent extracted analytes.
- 3. Faster given the high diffusivity and low viscosity of CO<sub>2</sub> in its supercritical state the extractions typically take a fraction of the time compared to solvent extractions.
- 4. Higher Yield due to increased temperature and pressure, supercritical CO<sub>2</sub> can penetrate many matrices that solvents cannot thereby allowing for greater surface area contact which in turn increases yield.
- 5. Low Operating Cost cost Per Extraction is significantly lower as the cost of CO<sub>2</sub> is much lower than the equivalent amount of solvent.
- 6. Environmentally Friendly

When compared to Soxhlet extractions, supercritical fluid extractions have proven to be capable of providing extractions up to 25 times faster with equivalent recovery while using up to 30 times less solvent.

### Analytical SFE

- The analytical CO<sub>2</sub> pump offers built-in peltier cooling to maintain a stable CO<sub>2</sub> flow yielding excellent extraction time reproducibility. Automatic, built-in shut-off valves close the CO<sub>2</sub> inlet and outlet and isolate the pumps for quick and simple priming when not pumping.
- The system can be configured for CO<sub>2</sub> only or 1-10 co-solvents, 1-10 extraction vessels for the vessel volumes listed above and 1, 6, 12 or 54 fractions.

System	Extraction Vessel	CO <sub>2</sub> Flow Rate
Analytical	1mL, 5mL, 10mL	0.2 - 10mL

#### Hybrid SFE

- The hybrid CO<sub>2</sub> pump offers a flow range from 0.5 to 20mL/min covering both analytical 10mL vessels up to semiprep 100mL vessels. Automatic, built-in shut-off valves close the CO<sub>2</sub> inlet and outlet and isolate the pumps for quick and simple priming when not pumping.
- The system can be configured for CO<sub>2</sub> only or 1-10 co-solvents, 1-10 extraction vessels for the vessel volumes listed above and 1, 6, 12 or 54 fractions.

System	<b>Extraction Vessel</b>	CO <sub>2</sub> Flow Rate
Hybrid	10mL, 50mL, 100mL	0.5 - 20mL

#### Semi-Prep SFE

- The semi-prep CO<sub>2</sub> pump offers a flow range from 3 to 50mL/min covering 50mL vessels up to 200mL vessels.
  Automatic, built-in shut-off valves close the CO<sub>2</sub> inlet and outlet and isolate the pumps for quick and simple priming when not pumping.
- The system can be configured for CO<sub>2</sub> only or 1-10 co-solvents, 1-10 extraction vessels for the vessel volumes listed above and 1, 6, 12 or 54 fractions.

System	Extraction Vessel	CO <sub>2</sub> Flow Rate
Semi-Preparative	50ml, 100ml, 200ml	3.0 - 50mL

#### Prep SFE

- The Prep CO<sub>2</sub> pump offers a flow range from 5 to 150mL/min covering 500mL vessels up to 2L vessels. Automatic, built-in shut-off valves close the CO<sub>2</sub> inlet and outlet and isolate the pumps for quick and simple priming when not pumping.
- The system can be configured for CO<sub>2</sub> only or 1-10 co-solvents, 1-10 extraction vessels for the vessel volumes listed above and 1, 6, 12 or 54 fractions.

System	<b>Extraction Vessel</b>	CO <sub>2</sub> Flow Rate
Preparative	500ml, 1L, 2L	5 - 150mL

# Benefits of using Super Critical Fluid Systems for Separation

#### High Solubility & Low Viscosity

Greater solubility and lower viscosity than liquid phase HPLC for faster column equilibration, faster separations and higher productivity.

#### Wide Molecular Structure Coverage

Applicable to a wide range of molecular structures with a wide range of polarities from strongly hydrophobic to strongly hydrophilic.

#### **Environment-Friendly**

SFC uses 'green' separation solvents – generally  $CO_2$  with alcoholic modifiers – which are much greener than other solvents generally used in HPLC.

#### Cost-Effective

Dramatic reduction in solvent costs for both purchase and disposal.

#### Simple Operation

SFC easily scales-up from analytical to preparative, method transfer is simple and robust for both chiral and achiral sample purification.

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